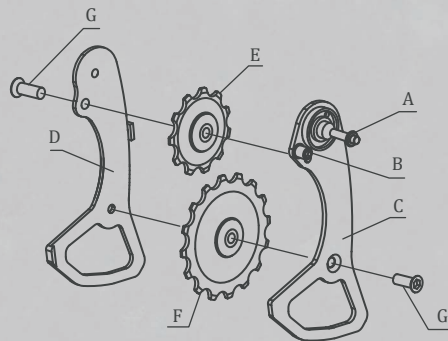




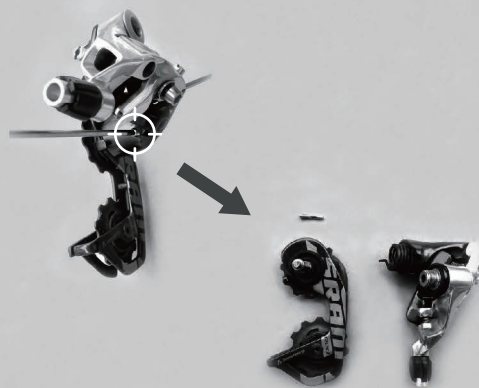
**SRAM-ASM**  
PULLEY Wheel Kit  
Installation SOP




### Location of parts

- |                    |                      |
|--------------------|----------------------|
| A Cage pivot       | E Upper pulley wheel |
| B Cage stop screw  | F Lower pulley wheel |
| C Back cage plate  | G Pulley bolt        |
| D Front cage plate |                      |

### STEP 1



### Remove original pulley wheel kit

Use a Philips screwdriver to remove the pulley wheel as the  mark shows .

### STEP 2



### Remove the cage stop screw

Rotate it counterclockwise and remove the cage stop screw.



Fix the spring at H or L, the position decides the strength/tension of the spring.  
At L, tension is lower, but will also result in slightly compromised shifting performance.


At H, provides the best in shifting performance, yet it will increase friction performance slightly.

Recommends choosing:  
-L & H for Red/Force/Rival  
-L1 for Apex

### STEP 3




#### Install the pulley wheel kit

Press the derailleur body into the spring-located pore of the back cage plate, and use the pivot bolt to fix the derailleur body into the spring-located pore as the  mark shows.

### STEP 4



#### Install the cage stop screw

Rotate the pulley cage counter as the  mark shows. Use screw driver to mount the bolt to a max torque of 0.3 Nm and carefully release the pulley cage.

### STEP 5



#### Tighten pulley wheel bolt

Use a 2.5 mm Allen key to tighten both pulley wheel bolts to a max torque of 1 Nm.